

In the Specification

Please add the following new paragraph [0033] after current paragraph [0032], and accordingly please also renumber the entire paragraphs following thereto:

[0033] Fig. 4a is a side view of another clamping part having a sharpening angle that is different from the angle α of clamping element 22a shown in Fig. 4;

Please amend current paragraphs [0043] and [0050] as detailed herein:

[0043] The outer surface 44 of the clamping part 22 with the inner surface 46 facing the fixed holding section 26 runs together at an acute angle α and ends into the surface of the working part 24 by a partially circular arc 48.

[0050] It has been found that using a diamond coarse diamond grit 126 ~~D126~~ or a hard metal coating of similar quality a suitable tradeoff between removal rate and quality of the surface to be ground can be reached.